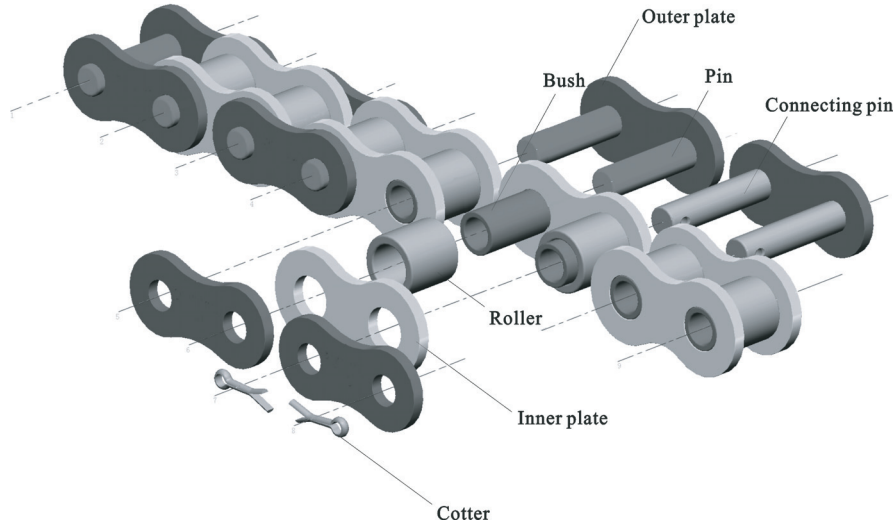



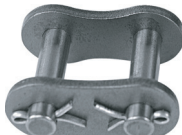
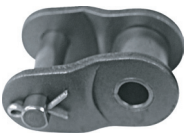



Chain Construction and Component Parts



Roller Link		A roller link consists of six parts. Two bushings are press-fitted into two linkplates, and two free-rotating rollers are assembled over the bushings
Pin Link		A pin link consists of four members. Two pins are press-fitted into two linkplates.
Clip Type Connecting Link		Two pins are press-fitted into one linkplate and riveted at one end. The other end of each pin is grooved to permit installation of the spring clip which holds the coverplate in place. The coverplate is slip-fit on the pins. This type of connecting link is mainly used for TRP 80 and under.
Cotter Type Connecting Link		Two pins are press-fitted into one linkplate and riveted at one end. The other end of each pin has a hole to allow installation of cotter pin after installation of the coverplate over each pin. The coverplate is designed for a slip-fit with the pins. This type of connecting link is mainly used for TRP 100 and above.
Offset Link		In this link, half of the link is like a pin link and half is like a roller link. One bushing is press-fitted into two offset linkplates, and one free-rotating roller is assembled over the bushing. One cottered pin is assembled slip-fit in the offset linkplate, and flat-milled at one end to prevent its turning in the linkplate hole. This alone can be used as a connecting link.
Double Offset Link		This link consists of one roller link and one offset link assembled together and riveted. This is to be used in combination with connecting links.